



CHURCHILL

Certificate of Food Safety and Declaration of Compliance

September 2023

Churchill China P.LC, certifies that the product categories listed below are characterised by the Standards below and comply with the referenced standards.

Ceramic Articles in Contact with Food.

We hereby confirm that all whiteware ceramic articles, carrying our mark and unmodified, including :

- **WHVP101 – PIATTO PIANO 26,1 PROFILE WHITE**
- **WHVP651 – PIATTO PIANO 16,5 PROFILE WHITE**

meet the relevant requirements for Council Directive 84/500/EEC of 15 October 1984 on the approximation of the laws of the Member States relating to ceramic articles intended to come into contact with foodstuffs as amended by Commission Directive 2005/31/EC of 29 April 2005 and Regulation (EC) 1935/2004 Materials and Articles Intended to Come into Contact with Food and repealing Directives 80/590/EEC and 89/109/EEC. UK product is produced in line with Commission regulation (EC) No. 2023/2006 on good manufacturing practise for materials and articles intended to come into contact with foods.

Italy, Ministry of Health Decree 4/4/1985 G.U. n. 98 del 26/4/195 & 1/2/2007 G.U. n. 66 del 20/3/2007 in accordance with Directive 84/500/EEC & Directive 2005/31/EC. DM 21/03/73 and subsequent amendments & DPR 777/82 and subsequent amendments.

United States of America Federal Standards, Food and Drug Administration (FDA), compliance policy guide, 7117.06 (Cadmium) and 7117/07 (Lead). California Proposition 65, Safe Drinking Water and Toxic Enforcement Act, consent judgement compliance tested for upon request and relates specifically to products manufactured with our manufacturing site, within the U.K.



CHURCHILL®

All testing is conducted within our UKAS Accredited Laboratory, at Churchill China, High Street, Sandyford, Tunstall, Stoke-on-Trent, Staffordshire, England.

Typical Values

Values quoted are for Flatware.

Lead	<0.07 ppm	Limit Prop 65, 0.226 ppm and FDA, 3 ppm
Cadmium	<0.02 ppm	Limit Prop 65, 3.164 ppm and FDA, 0.5 ppm

Ceramic Durability and Performance.

All service items are tested to Domestic and Hospitality use Ceramic tableware articles intended for contact with Foodstuffs- **suitable for contact with all types of food-** Speciation BS EN 8654:2015, which includes:

BS 4034 Vitrification and Craze Resistance. (porosity typically below 0.04%)

BS EN 1183-B for Thermal Shock Resistance.

BS EN 12980, Non-metallic articles for catering use and industrial use- Method of test for the determination of impact resistance.

Ceramic Durability and Performance.- continued.

BS EN 15284, Determination of the resistance of Ceramic and Glass to Microwave Heating BS EN 12875-5 Mechanical dishwashing resistance of utensils -Part 5, Rapid test for commercial catering articles.

ASTM C368 - 88, Standard Test Method for Impact Resistance of Ceramic Tableware.

Churchill Quality Management System (CQMS) , third party audited.

Material Compositions.

Ceramic Substrate.

China Clay <40%

Ball Clay <50%

Fillers <5%

Fluxes <5%

These quantities are considerate to loss during ignition.

Churchill China plc

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Registered in England No. 2709505

CHURCHILL is a Registered Trademark

Est.1795



CHURCHILL

Glaze Surface

Frits 95%

Other materials including clays 5%

Animal By Product Declaration.

None of our products use animal product in their manufacture.

Piraino Giuseppe
Sales Director Italy

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